



Below find a partial list of binding methods and hardware with recommendations about binding FlexBind® pages. This is not a guarantee or endorsement of any particular product or method.

Binding Method or Hardware	Spine Dimension (mm)	Spine Dimension (in)	Comments
Unibind®	9.525	0.375	No modifications necessary. Side stitching improves sheet security.
ChannelBind®	15.875	0.625	
Powis Parker®	6.35	0.25	The spine of the book block should be stitched to ensure that the pages turn at the FlexBind® hinge rather than at the binding edge.
ExactBind®	6.35	0.25	Reduce grind depth to prevent damage to the FlexBind® hinge.
FastBind®	6.35	0.25	Reduce grind depth to prevent damage to the FlexBind® hinge.
ODM-Super Sewer	9.525	0.375	Center sewing on the FlexBind® spine, being careful not to tear the laminate in the gap.
Side-sewn	9.525	0.375	
Over-Sewing	9.525	0.375	Use smaller groups of pages to tighten cross-over spreads.
Side-stitched	6.35	0.25	Stitch 1/8" from edge, alternate sides when stitching to keep spine from curling, compress metal ends of each stitch before placing in cover.
Smyth Sewn	Pages are intentionally separated at the binding edge, not compatible.		
Library Binding			

Binding Method or Hardware	Covers & Cover Supplies	
Unibind®	X	Ready-made covers available from these suppliers
ChannelBind®	X	
Powis Parker®	X	
ExactBind®	X	
FastBind®	X	Cover making equipment and materials available from these suppliers
ODM-Super Sewer®	X	

For more information go to www.FlexBind.com

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